## Camshaft/Accessories



### ADVANCE & RETARD CAMSHAFT BUSHINGS

Using Crower camshaft bushings is the easy way to "tune" your camshaft timing. You'll receive five advance or retard bushings that are individually stamped to display amounts advance/retard in cam degrees (0°, 1°, 2°, 3°, 4°). Features a shouldered lip that retains the bushing and eliminates fallout.

Part No.	Description
72000	CHEVROLET 0° (1 only)
72001	CHEVROLET 1° (1 only)
72002	CHEVROLET 2° (1 only)
72003	CHEVROLET 3° (1 only)
72004	CHEVROLET 4° (1 only)
72005	CHEVROLET BUSHING KIT
	0°-4°(set/5)
72007	DODGE Hemi 5.7 & 6.1 2°
72008	DODGE Hemi 5.7 & 6.1 4°
72009	DODGE Hemi 5.7 & 6.1 6°
72011	FORD 289-460 V8
	(set/4 - 1° not included

Note: Ford kits come with special dowel pin.



#### LIGHTWEIGHT FUEL PUMP PUSHROD

The Crower fuel pump pushrod is manufactured from lightweight steel tubing that is heat-treated for added strength. The bronze tip insures proper surface mating with the fuel pump eccentric lobe on 8620 steel billet camshafts. This surface compatibility eliminates the wear problems associated with stock designs. For cast iron hydraulic and solid cams we offer a lightweight model with a steel tip at each end to protect against wear.

Part No.	Description
76200	CHEVROLET 262-454 V8
	(8620 steel cams)
76201	CHEVROLET 262-454 V8
	(cast iron cams)
76202	CHEVROLET 90° V6
1	(8620 steel billet cams)



#### **CAM THRUST PLUGS**

Roller cam lobes are ground flat, without the taper found in hydraulic and solid lobes. The cam thrust plug sits between the front of the timing gear and the back of the front cover and prevents forward cam travel and ignition flutter in roller grinds. Available in choice of two styles: phenolic (non-galling material) or fully rollerized for reduced friction.

Part No.	Description	Style
86085	CHEVROLET 262-400 V8	Solid
86086	CHEVROLET 396-454 V8	Solid
86087	MOPAR 426 Hemi V8	Solid
86089	CHEVROLET 262-400 V8	Rollerized
86090	<b>CHEVROLET 396-454 V8</b>	Rollerized
86091	MOPAR "B"	Rollerized
86099	CHEVROLET 262-400 (Late Model)	



#### **CAMSHAFT BOLTS**

Crower ultra-lock cam bolts are special "grade 8" tempered steel aircraft bolts that feature nylock inserts for positive holding. Their unique design eliminates the possibility of loose bolts in both the sprockets and the gears.

Part No.	Description
86060-3	CHEVY V8 5/16 (set/3) Ultra-Lock
	FORD 4.6L/5.4L 2 valve/4valve
86057-1	FORD 351C
86059-3	VW - Air Cooled (set/3)
86063-2	HONDA B18C



### CAM GEAR & BLOCK PROTECTOR KIT

Friction reducing needle bearing design eliminates the cam gear from scuffing or galling your block face. Back of cam timing gear must be machined. Machining specs included. See Timing Gear Kits for premachined, race-ready applications.

	Description
	CHEVROLET 90° V6 & 262-400 V8
76401	CHEVROLET 396-454 V8
76410	CHEVROLET V8 Captive Assembly
	(Oversize)

# Camshaft/Accessories



#### **CLOYES TIMING GEAR SETS**

Crower offers Cloyes Timing Chains. The high performance Cloyes True roller chain is intended for high performance racing applications. Comes with three position bottom crank sprocket keyway and extra tough billet steel gears.

#### **CLOYES TRUE ROLLER**

CLUTES	THOLHOLLIN
Part No.	Description
76555	AMC 4 cyl (2.5L), 6 cyl (4.0L)
76501	CHEVROLET 262-400 V8 and 90° V6
	CHEVROLET LT1 V8 '94-'97
76513	CHEVROLET 262-400 V8 1985-up
76511	CHEVROLET 396-454 V8 1965-up
76527	FORD 351C, Windsor Standard H/O
76533	



#### CLOYES HEX-A-JUST TIMING GEAR SETS

Crower offers Cloyes patented timing adjustment system for precise installation without machining or fumbling with a variety of offset bushings. Simply dial in the timing and lock the gear in place.

Part No.	Description
76801	CHEVROLET 262-400
	V8 and 90° V6
76813	CHEVROLET 262-400 V8 '85-up
76806	CHEVROLET 262-400 "Rocket"
76813	CHEVROLET 262-400 (LT1)
	V8 & V6
76814	CHEVROLET LS1 & LS2
76811	CHEVROLET 396-454 V8 '65-up
76857	DODGE 5.7 Hemi W/Tensioner

<sup>\*</sup> True and Hex-A-Just are Registered Trademarks of Cloyes Gear & Products, Inc.



#### **CLOYES TIMING GEAR KITS**

Includes rollerized cam thrust plug, rollerized cam gear and block protector kit, advance and retard camshaft bushings and specially machined Cloyes True timing chain set. The ultimate setup for precision cam timing and block protection.

	Description
76501K	CHEVROLET 200-229 90° V6
76501K	CHEVROLET 262-400 V8
76511V	CHEVIDOLET 206 4E4 1/0

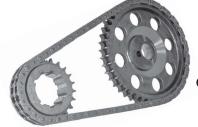


## PRECISION CAMSHAFT GEAR DRIVES

Made from lightweight aluminum alloy, the Shaver-Wesmar gear drive is designed to provide accurate, consistent cam timing under the toughest racing conditions. Features gears precision cut from 8620 steel with 20° pressure angle, a crack resistant steel idler gear support, Torrington bearings and a tough black oxide finish. Quick and easy installation without any machine work required. The absolute highest quality available. Fully adjustable.

	Description
76600	CHEVROLET 262-400 V8

Note: Fits most small block Chevrolet applications. Call for details.





#### **CLOYES RACE BILLET TRUE® ROLLER TIMING SETS**

Cloyes Race Billet True Roller Timing sets provide race-ready performance!

These sets feature sprockets machined from premium billet steel on state-of-the-art CNC equipment to ensure the highest quality and consistency. Sprockets are induction-hardened and oil-quenched by our in-house, multi-stage heat treat process. Oring seal and timing cover bolts included. Accepts OEM style timing cover gasket and crankshaft seal. Sets include a Cloyes Premium True Roller chain, which features full roller action and superior strength. Side plates are cut and shaved from high-strength steel and are heat-treated for maximum fatigue resistance. The .250-inch rollers are cold-rolled and hardened to exacting standards, increasing load and rpm capabilities.

#### PREMIUM BILLET DOUBLE ROLLER SETS

Part No.	Description
76898	BUICK, 215,231,300,340,350
76890	CHEVROLET SB 1955-1986
76891	CHEVROLET 1955-1998 BIG BLOCK 396, 400, 402, 427, 455
76895	FORD 351C 351M 400M
76892	FORD 221-351W STD 351W HO
76896	FORD 428-427
76897	FORD 429-460
76893	MOPAR BIG BLOCK 3 BOLT
76899	OLDS V8 260F-330-350-400-403-425-455
76894	PONTIAC V8 287-455



## Camshaft/Accessories



## PROFESSIONAL DEGREE WHEEL

Crower's new professional degree wheel features a large 11" diameter surface made from rugged .040" gauge aluminum. The unique, easy to read surface was designed by engine builders for engine builders.

Part No.	Description
87602	Degree Wheel and Instructions

#### **DEGREE KIT**

Crower's degreeing kit contains all the components necessary for achieving optimum valve timing when installing your cam. Our kit includes a 7" degree wheel with 7/16 mounting hole, pointer, 1" travel dial indicator, indicator stand, magnetic base, TDC bolt stop and checking springs.

	Description
87601	Degree Wheel Kit and Instructions



#### **DISTRIBUTOR GEARS**

Made from premium aluminum bronze alloy, these precision machined gears are highly recommended for performance cam applications and are mandatory when running 8620 steel billet roller camshafts.

Part No.	Description Sho	ıft Dia.
76000	CHEVROLET V8 & 90° V6 (Accel BE1)	.491"
76001	CHEVROLET V8 & 90° V6	.500"
76001	CHEVROLET V8 & 90° V6 (Accel)	.500"
76002	CHEVROLET V8 & 90° V6	.427"
76006	CHEVY II & CHEVY 4 & 6 cyl.	.491"
76010	DONOVAN V8	.484"
76013	FORD 351C-400, Boss 351, 429-460	.530"
76015	FORD SVO 302-351W V8	.530"
76016	FORD 351C-400, Boss 351, 429-460	.500"
76016	FORD 352-428 V8	.500"
76018	FORD 289-302 & Boss 302 V8	.467"
76020	FORD 352-428 V8	.467"
76030	OLDSMOBILE V8	.491"
76040	MOPAR "B", 426 Hemi V8	.484"
76010	MOPAR "LA" V8	.484"
76060	PONTIAC V8	.489"
76061	PONTIAC 4 cyl. 151 (77-78)	.491"
76100	CHEVROLET V8 Reverse Rotation	.491"

**Warning:** If 8620 steel billet cam core, bronze gear is mandatory. If cast iron cam or cast iron gear, Crower recommends factory gear.

Crower does not recommend high volume oil pumps when running aluminum/bronze distributor gears.

#### ASSEMBLY PRELUBE

Crower's assembly prelube is formulated especially for prelubrication of cam lobes and lifter surfaces (hydraulic and solid) prior to engine oil circulation. The petroleum based compound increases the load carrying capacity of the engine oil during break-in to prevent scuffing and galling. Includes special additives that withstand the extreme pressures exerted on cams and lifters. Also recommended for use on valve stems, rocker arms and pushrod tips.

Part No. Description

**86093L** Cam & Lifter Prelube (.59 oz.)

